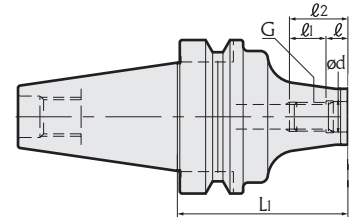
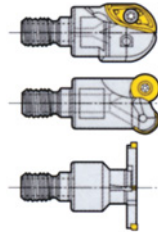


Mandrini "MAJOR DREAM" per frese a inserto con gambo filettato. Attacco 2LOCK

NIKKEN

NOVITÀ

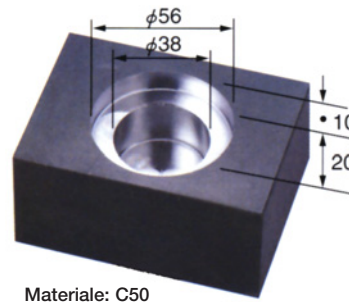
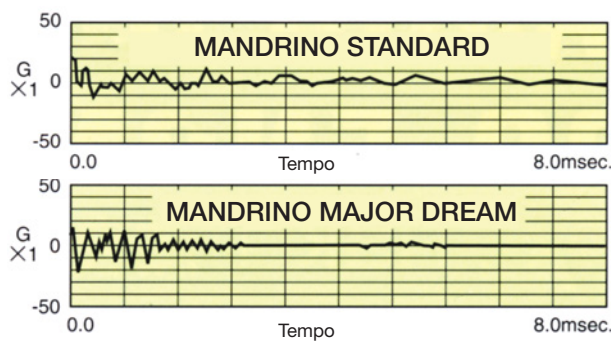
Grande effetto di smorzamento delle vibrazioni



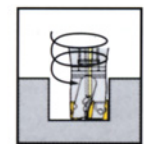
NBT-MDPE-M

CONO	Articolo	ø fresa	L1	ød	l	l1	l2	G
No.30	NBT30-MDPE-M 8- 45	16	45	8.5	9	11	20	M 8
	-MDPE-M10- 45	20		10.5		12	21	M10
	-MDPE-M12- 45	25		12.5		15	24	M12
	-MDPE-M16- 55	32		17.0		16	25	M16
No.40	NBT40-MDPE-M 8- 55, 75, 90	16	55, 75, 90	8.5	9	11	20	M 8
	-MDPE-M10- 60, 75, 90	20	60, 75, 90	10.5		12	21	M10
	-MDPE-M12- 55, 70, 85	25	55, 70, 85	12.5		15	24	M12
	-MDPE-M16- 65, 80, 95	32	65, 80, 95	17.0		16	25	M16
No.50	NBT50-MDPE-M 8- 70, 90,105	16	70, 90,105	8.5	9	11	20	M 8
	-MDPE-M10- 75, 90,105	20	75, 90,105	10.5		12	21	M10
	-MDPE-M12- 70, 85,100	25	70, 85,100	12.5		15	24	M12
	-MDPE-M16- 80, 95,110	32	80, 95,110	17.0		16	25	M16

Esempi di lavoro

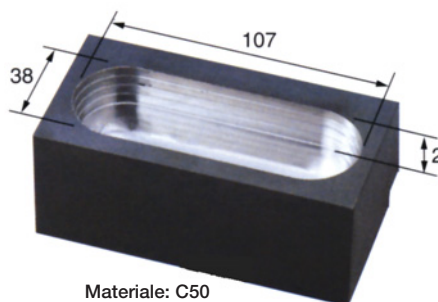


Lavorazione per interpolazione

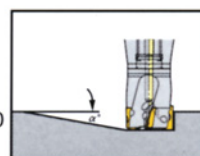


Portafresa NBT40-MDPE-M10-60 con fresa ø 20 mm. 35 sec.

Materiale: C50

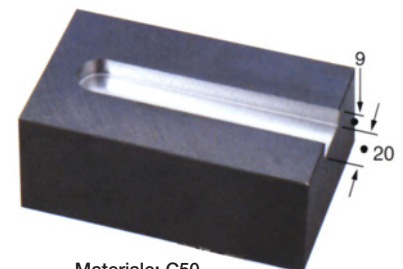


Lavorazione in rampa



Portafresa NBT40-MDPE-M10-75 con fresa ø 20 mm. 1 min. 25 sec.

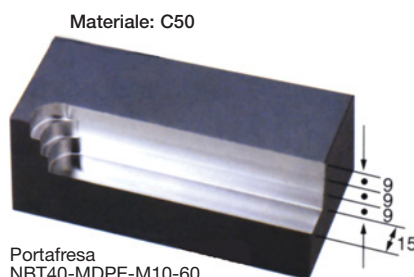
Materiale: C50



Materiale: C50

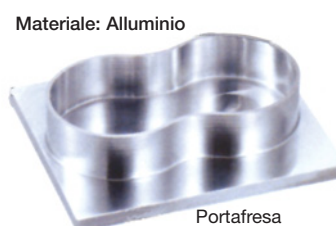
Portafresa NBT40-MDPE-M10-60 con fresa ø 20 mm.

V = 150 m/min
S = 2400 giri/min
f = 0,12 mm/dente
F = 860 mm/min



Portafresa NBT40-MDPE-M10-60 con fresa ø 20 mm.

V = 150 m/min
S = 2400 giri/min
f = 0,12 mm/dente
F = 860 mm/min



Portafresa NBT40-MDPE-M16-65 con fresa ø 32 mm.

V = 950 m/min
S = 9500 giri/min
f = 0,14 mm/dente
F = 4000 mm/min