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#### **HIGH TORQUE BRUSHLESS MICRO-GRINDER**

# **Espert 500 Series**



#### **Features of Motor Handpiece**

#### Speed: 1,000~50,000 min-1

Speed is steplessly variable from 1,000~50,000 min<sup>-1</sup>. Smooth and powerful torque is delivered at both high and low speeds. The extremely high maximum speed of 50,000 min<sup>-1</sup> allows high precision micro-machining.

#### 2 Types of Motors

Torque Type

Very high torque from compact motors.

NAKANISHI Smart Switch Color

• Compact Type (ENK-500C)

140W 200W

#### NAKANISHI Smart Switch

(ENK-500T)

The switch provides a click sensation and a confirmation tone is produced by the Controller when the switch is operated. The motor type is distinguishable by the switch color.

**NAKANISHI Smart Switch** 



**Excellent Durability** 

High performance brushless motor eliminates the need to change carbon brushes. NAKANISHI's internal load test has proven continuous use for more than 5.000 hours.



#### **High Precision**

NAKANISHI's ultra-precision technology ensures bur concentricity of 0.02 mm or less, which allows for very high precision finishing.

#### Simple Screw on Attachments



# **ESPERT 500 SERIES ◀**◀

#### Low Noise, Low Vibration

The brushless motor and incorporated cooling fan have reduced the vibration and noise levels models, resulting in a guieter, more comfortable work environment. Dramatically compared with conventional.



Model ES50C-HR

## Wide Range of Collet Available

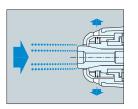
Collet sizes range from a tiny 0.3 mm up, with a wide variety of sizes available. (P.55) Tools can be changed without the use of any spanners.

Espert 500 Compact Motor Handpiece Model ENK50C-HR

Standard Size Collet: ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)

#### Special Dust-Proof Mechanism

Then handpiece has a patented built-in-dust protection system to prevent the infiltration of dust and debris into the front bearings. This NAKANISHI patented design assures long-term durability.



#### Micro Grinder & Handpiece Stand

This specially designed micromotor stand allows easy pick-up and set-down of the micro-grinder. Strong, but soft to the touch, the micro-grinder stand contains convenient, integrated storage compartments for adjustment spanners and a spare chuck.





#### 9 Types of Attachments Available

9 different types of attachments making an almost infinite number of applications possible.



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#### **ADVANCED HIGH PERFORMANCE CONTROLLER**

# **Espert 500 Series**

# **ESPERT 500 SERIES ◀**◀



Espert 500 Torque Set

<b>9883</b> (120V)	Madal	ES50T-H
9884 (230V)	Model	E9901-F
	<b>9883</b> (120V)	9883 (120V) Model





#### **Features of Controller**

#### Optimal Control via Microcomputer

The operation of all Espert 500 functions is controlled by a high performance microcomputer (CPU) that is programmed with NAKANISHI's proprietary technology. NAKANISHI's CPU has direct control of the brushless micro-grinder allowing smooth and highly precise cutting and polishing of a wide variety of materials. Bur "chatter" has been eliminated. The system automatically senses which micromotor is attached (ENK-500C or ENK-500T) and self adjusts to provide optimum micro-grinder performance.

#### Auto Cruise Function

The controller is equipped with an auto cruise function that operates the micro-grinder at a preset speed without the need to use the foot pedal. This function eliminates foot fatigue during prolonged operation.

#### Simplified Hand and Foot Pedal Control

You no longer need to push a switch on the controller to switch between hand and foot pedal control. If you want to operate the motor handpiece by hand simply push the NAKANISHI Smart Switch, if you want to use foot pedal control simply depress the foot pedal.

#### Memory Speed Function FiXpeed®

An exclusive new feature of the Espert 500 system, the FiXpeed® system allows the user to independently preset the speed of motor A and motor B. For example motor A can be set to maintain the speed set by the FiXpeed® system while motor B has variable control using a foot pedal. This function allows for unprecedented flexibility.

#### **Eco-Friendly Design**

The electronic circuits are designed using NAKANISHI's proprietary technology to meet eco-friendly expectations by minimizing power consumption. Since power demands are minimal, no significant heat is generated and no cooling fan is required.



#### Error Code Display Function

Detects trouble and failures occurring within the motor or unit and displays them as one of seven types of error codes (E0-E6). This reassuring function permits the user to correct the problem. Possible errors are overload, open circuit, motor lock, controller overheat, etc.

#### Other Features

- Self Check Function (Maintenance Mode)
- Smooth Operation Operation Check Sound
- Highly Visible and easy to operate front panel
- 2-Digit Digital Display
- A/B 2 Motors Can Be Connected (Simultaneous motor operation is not allowable)

Model	NE96
Code No.	<b>9794</b> (230V)
Or de Ne	<b>9793</b> (120V)

\*Please check the power source plug type (P.58)

#### Specifications

opecifications		
	Description	Espert 500 Controller
	Power Source	AC 120/230V, 50-60 Hz
	Dimensions	W172 x D230 x H94 mm
	Weight	2.6 kg

Accessories: Handpiece Holder: 1 pc. Handpiece Stand: 1 pc.

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#### PRECISION BRUSHLESS MICRO-GRINDER

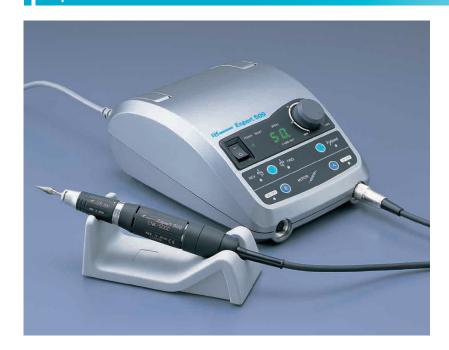
# Espert 500 Sets

#### With Motor ON/OFF Switch

- Speed Range: 1,000~50,000 min<sup>-1</sup>
- Microprocessor controlled for optimal motor control
- Hand Switch [NAKANISHI Smart Switch]
- Memory Speed Function [FiXpeed®]



#### **Espert 500 Standard Set**



## 1,000~50,000 min<sup>-1</sup> (140w)



• High Power System. <Max. Output 140W>

Model	ES50C-HR
Code No.	9882 (230V)
	<b>9881</b> (120V)

\*Please check the power source plug type (P.58).

#### Standard Equipment

- Controller (NE96): 1 pc.
- Compact Motor Handpiece (ENK50C-HR): 1 pc.

- Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)
- Handpiece Holder: 1 pc. Handpiece Stand: 1 pc.
- Spanner (7 x 5.1): 1 pc. Pin Spanner (K-233): 1 pc.
- L Shaped Spanner (9): 1 pc.

## Espert 500 Torque Set



## 1,000~**50,000** min<sup>-1</sup> **200**w



• Highest Power in its Class. <Max. Output 200W>

Model	ES50T-HR
Code No.	9884 (230V)
	9883 (120V)

\*Please check the power source plug type (P.58).

#### Standard Equipment

- Controller (NE96): 1 pc.
- Torque Motor Handpiece (ENK50T-HR): 1 pc.

#### Standard Accessories

- Collet ø3.0 mm (CHH-3.0), ø2.35 mm (CHH-2.35)
- Handpiece Holder: 1 pc. Handpiece Stand: 1 pc. • Spanner (7 x 5.1): 1 pc. • Pin Spanner (K-233): 1 pc.
- L Shaped Spanner (9): 1 pc.

## PRECISION BRUSHLESS MICRO-GRINDER

# **Espert 500** Motor Handpiece

#### With Motor ON/OFF Switch

1,000~50,000 min<sup>-1</sup>

- Speed Range: 1,000~50,000 min<sup>-1</sup>
- Microprocessor controlled for optimal motor control
- Hand Switch [NAKANISHI Smart Switch]
- Memory Speed Function [FiXpeed®]

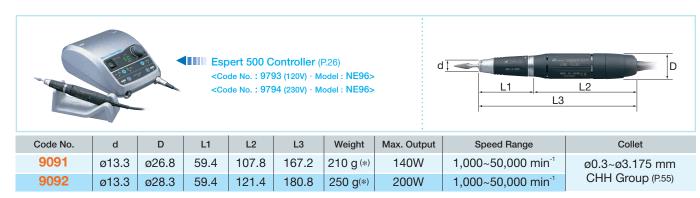


#### **Espert 500 Compact Motor Handpiece**



#### Espert 500 Torque Motor Handpiece





\* Weight (w/o Coiled Cord)

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#### **Espert 500 Series System Chart**



#### **Espert 500 Series**

#### Espert 500 Controller



- Microprocessor controlled for optimal motor control.
- Memory Speed Function FiXpeed®.
- Power Source: AC120/230V, 50-60 Hz
   Dimensions: W172 x D230 x H94 mm
   Weight: 2.6 kg
- Standard Accessories

   Handpiece Stand : 1 pc. Handpiece Holder : 1 pc.

\*Please check the power source plug type (P.58).



#### Espert 500 Compact Type Motor

Code No.	9088	1,00
Model	ENK-500C	• Inco

#### 1,000~**50,000** min<sup>-1</sup>

- Incorporates the NAKANISHI Smart Switch for easy on/off operation.
- Small, lightweight, high-speed brushless DC motor.
- ◆ Output Power : 140W ◆ Max. Torque : 6.0 cN·m
- Cord Length : 1.5 m
- ◆ Weight : 1.5 m



#### Espert 500 Torque Type Motor

Code No.	9089
Model	ENK-500T

# 1,000~50,000 min<sup>-1</sup>

 Incorporates the NAKANISHI Smart Switch for easy on/off operation.

 High-power, high-torque, high-speed brushless DC motor.

Output Power: 200 W

Max. Torque : 8.7 cN·mCord Length : 1.5 m

◆ Weight : 160 g (w/o cord)



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#### 50,000 min<sup>-1</sup> Max.

- High precision and high reliability is realized by micron precision.
- Slim, lightweight design allows for fine finishing of delicate parts.
- One-touch ring type bur replacement.



Weight: 94 g

Standard Size Collet ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35)

Optional Collets : CHH group are shown in page (P.55)

Standard Accessories

• Spanner (7x5.1) : 1 pc. • Pin Spanner (K-233) : 1 pc.

• L Shaped Spanner (9): 1 pc.

# Lever Type Attachment Code No. 1515 Model EHL-401 59.2 50,000 min¹ Max. High precision and high reliability is realized by micron precision. Slim, lightweight design allows for fine finishing of delicate parts. Lever Type one touch bur release. Weight: 70 g Standard Size Collet ø3.0 mm (CHH-3.0) ø2.35 mm (CHH-2.35) Optional Collets: CHH group are shown in page (P.55) Standard Accessories • Spanner (7x5.1): 1 pc. • Pin Spanner (K-233): 1 pc.

# 40,000 min¹ Max. Please use it with Speed Reducer. Permits the use of ø6.0 mm shank burs. Collet is tightened by a spanner. Weight: 110 g Standard Size Collet ø6.0 mm (CHG-6.0) Optional Collets: CHG group are shown in page (P.55) Standard Accessories Spanner (10 x 10): 1 pc. Bar Wrench (K-212): 1 pc.

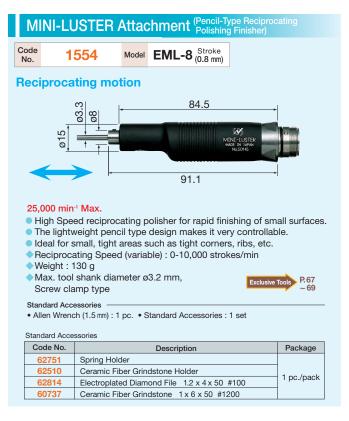






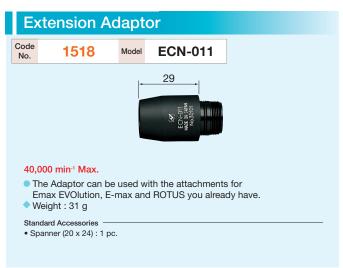


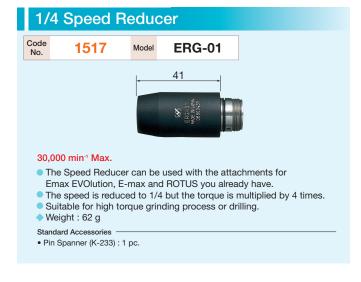


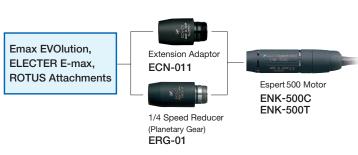












Espert 500 Series Spare Parts

Product	Description	Code No.	Model	Specifications
-	Foot Pedal	1440	FC-40	Variable Speed Control Foot Pedal
MON	Espert 500 Handpiece Stand	8104	K-274	
	Espert 500 Compact Motor Cord	9093	ENKCD-50C	Compact Motor Cord    1.5 m Long
	Espert 500 Torque Motor Cord	9094	ENKCD-50T	Torque Motor Cord • 1.5 m Long

P. 11 Maximum Allowable Speed, continuous use may change depending on the material being cut and other application variables.

# **Precautions for using Nakanishi Tools**

#### For safe use of the tools

- · Please read operation manuals before using any tools.
- Please keep all operation manuals on hand for reference whenever necessary.



#### /!\ Caution

Incorrect use of the tools, or ignoring 'CAUTIONS for safety' described in the operating manuals, could cause fatal or serious bodily injury.

#### **CAUTIONS**



Always use safety glasses, mask, face guard for your safety.



Fasten the collet firmly.

Make sure the tool is fully installed in the collet to avoid tool slippage.



Do not touch the tools when in operation.

Make sure the work area is neat and there is sufficient light.



Do not use damaged or broken electric cords and air hoses.



Do not use the tool where flammable liquids or gases exist.



Start at low speed and increase gradually to insure safe work.

This is particularly important for the use of new tools, large cutting tools and elastic tools such as rubber grindstone, sander and brush tools.



Do not leave operating tools.

Confirm that the tool has stopped completely after switching off.



Keep the tools and products in a cool, dry place.



Select proper tools and products for your application.

Select tools carefully considering the performance of the tools, work procedure and type/shape of the material.



Confirm that the tools are free of chips, cracks, splits, scratches, irregular bondings, and out of

Check the tools carefully before use.

round shanks, etc.



Fix the work material firmly in a vise and/or other clamping fixture.



Stop grinding or polishing immediately whenever unusual sounds, vibrations, or wear are found.

Restart the work only after the problem is found and corrected.



Do not wear loose clothing and/or accessories that may be caught in machinery. Long hair should be secured prior to machine operation.



Only use attachments, parts, consumable articles and accessories produced by NAKANISHI.



#### Check all tools carefully before use.

Clean the inside of the collet and tool shank, chips or fine metals inside the collet could cause tool slippage and result in damage to machinery or bodily injury.



Do not apply high pressure to or pry with the tools.

This can break and/or bend the tools. Use the tools within their design limitation. Excessive pressure will decrease the efficiency of your work and cause excessive wear of the tools.



The tools should be used by taking care of the overhang and below maximum allowable speed.

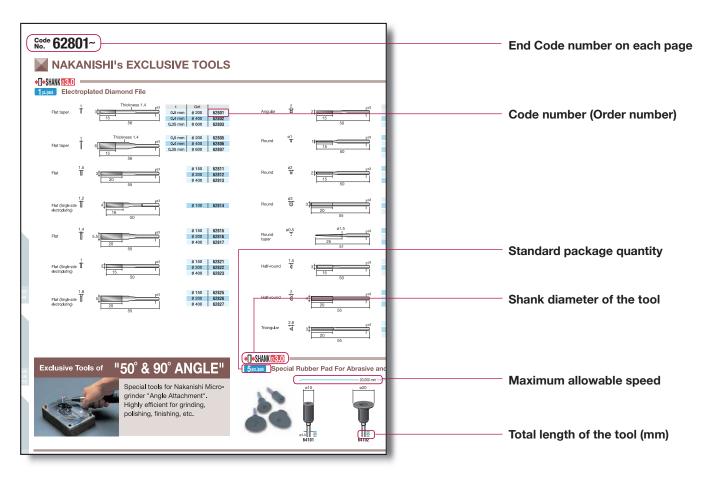
The catalogue shows the maximum allowable speed at 13 mm overhang (distance between the face of the collet and the top of the tool shank).

0 1			1 / ' 1)	
overhang than 13 mm				
Decrease the speed a	s shown in the ta	able below, if yo	ou are using a lo	onger

Overhang	Maximum allowable speed (min-1)
Less than 13 mm	Shown in the catalogue (A)
Less than 20 mm	(A) x 0.5
Less than 25 mm	(A) x 0.3
Less than 50 mm	(A) x 0.1

# Symbols used in NAKANISHI Tools Catalogue

<b>→</b> [] <b>→</b> SHANK@3.0	Shank Diameter Shows shank diameter of the tools. Nakanishi produces tools with several shank diameters.  * Nakanishi micro grinders utilize a collet system, which insures maximum precision. Therefore, please use the collet that best corresponds to the tool shank diameter.
10 pcs./pack	Standard Package  One package is the minimum shipping unit. This number shows the number of pieces in the standard package (bag, box and etc.). Please order the number of packages needed for the desired quantity.
—20,000 min <sup>-1</sup> —	Maximum allowable speed  Do not exceed the maximum allowable tool speed. For your safety, use the tools below the indicated allowable speed. Start at low speed and increase gradually to insure safety. The preceding is particularly important for the use of new tools and machines.  * Maximum allowable speed assumes an overhang of less than 13mm. Decrease speed if the overhang is more than 13mm.  Refer to "Precautions for using Nakanishi Tools" on the next page.  * Check the tools and machinery for mechanical defects prior to each use.
#100	Grit         This shows grain size of various grinding tools.           Rough Cutting         46, 54, 60, 70, 80, 90           Medium Cutting         100, 120, 150, 180           Pre Finishing         220, 240, 280, 320, 400           Finishing         500, 600, 700, 800, 1000           Fine Finishing and Mirror Polishing         1200, 1500, 1800, 2000, 3000, 4000, 6000, 8000



Note: Specifications may be changed without notice. Colors of the tools in this catalogue may not be the same as actual colors due to printing limitations

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#### **NAKANISHI's EXCLUSIVE TOOLS**



# "LUSTER", "MINI-LUSTER", "SWING-LUSTER"

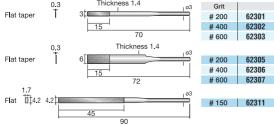


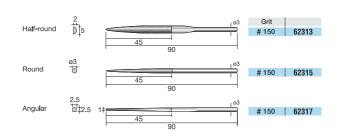


Best for finishing large open work areas.

#### →U+SHANK Ø3.0

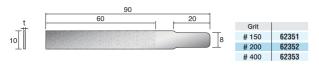
## 1 pc,pack Electroplated Diamond File 0.3 Thickness 1.4

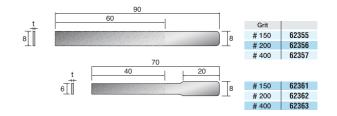




#### 1 pc./pack Diamond File Flat Type

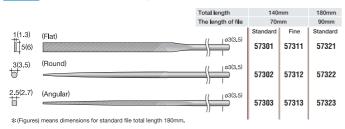
\*Use with stone holder No.62502.





#### **♦ TI4. SHANK** Ø 3.0. Ø 3.5

#### 3 pes, pack Precision Finishing Files (Flat, Round, Angular, Triangular, Half-Round)





#### 

#### 3 piss, pask Rasps for plastics and wood working (Flat, Round, Angular, Triangular, Half-Round)

