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※Specifications and design are subject to change without notice.

www.nakanishi-inc.com
PR-K370E Ver.1 2022-02-28 03. ☺ 410

HES

NAKANISHI INC. 2022



SERIES **HES**

ULTRA-HIGH-SPEED & SUPER-PRECISION

Transformer

Your machining center transforms to the high speed machining center

HES510 Max. rpm 50,000min⁻¹

HES810 Max. rpm 80,000min⁻¹

✓ Spindle accuracy within 1 μm

- Optimum for high-precision machining
- Longer tool life

✓ Ceramic Bearing

- Longer bearing life
- Higher rigidity for heavy cutting

✓ Brushless motor

- No need to replace carbon brushes to enable maintenance-free operation
- Carbon brush dust will no longer penetrate the bearing to extend the product life



[BT]



[NT]

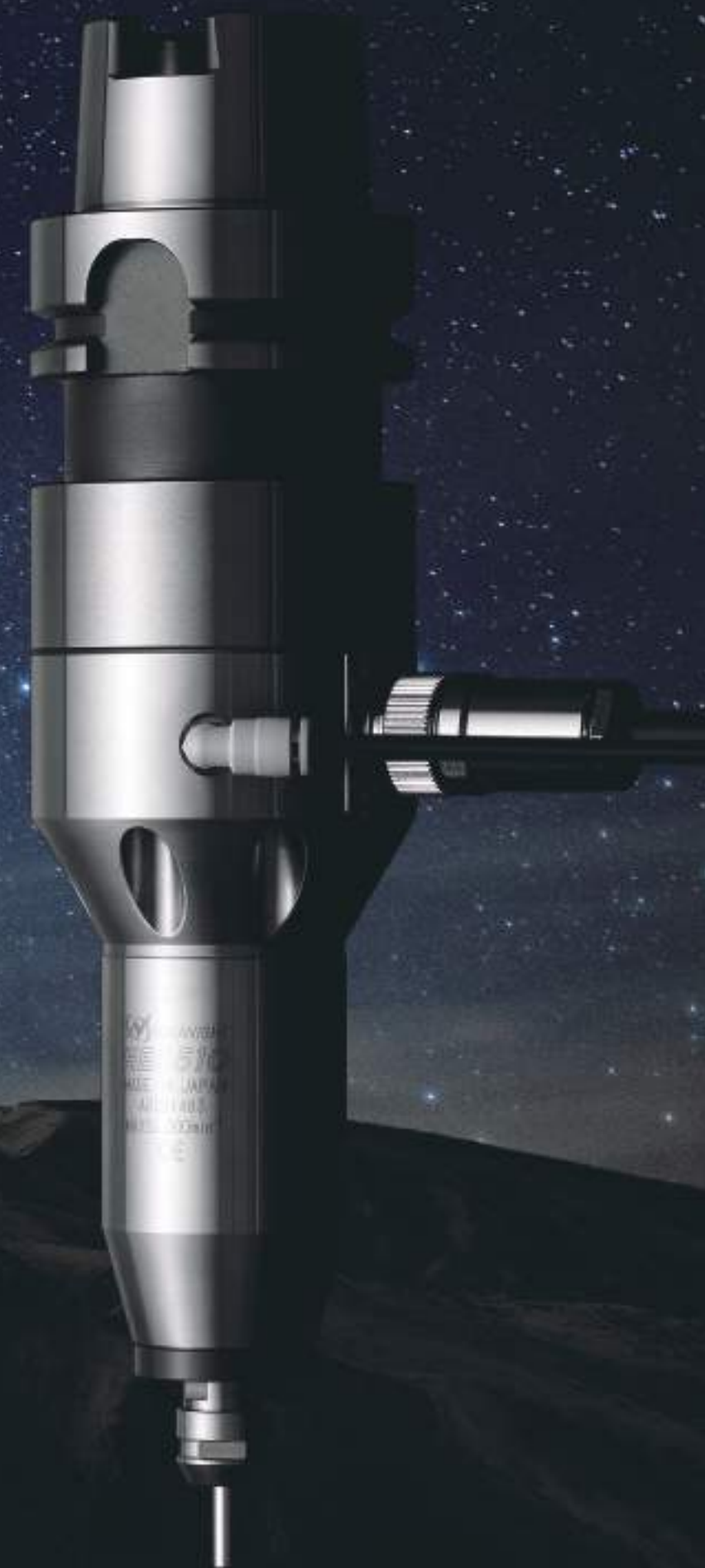


[IT]



[HSK A]

A large variety of
shank types are available.



Index

80,000min⁻¹ Motor Spindle

HES810-BT30 Max.rpm 80,000min ⁻¹		p.7
HES810-BT40 Max.rpm 80,000min ⁻¹		p.7
HES810-IT40 Max.rpm 80,000min ⁻¹		p.7
HES810-BT50 Max.rpm 80,000min ⁻¹		p.9
HES810-HSK A63 Max.rpm 80,000min ⁻¹		p.9
HES810-ST32 Max.rpm 80,000min ⁻¹		p.9

50,000min⁻¹ Motor Spindle

HES510-BT30 Max.rpm 50,000min ⁻¹		p.13
HES510-BT40 / NT40 (M) Max.rpm 50,000min ⁻¹		p.13
HES510-IT40 Max.rpm 50,000min ⁻¹		p.13
HES510-BT50 / NT50 Max.rpm 50,000min ⁻¹		p.15
HES510-ST32 Max.rpm 50,000min ⁻¹		p.15
HES510-HSK A63 Max.rpm 50,000min ⁻¹		p.17

Controller

Motor cord

E3000 CONTROLLER Controller		p.19	EMCD-810-4M / 6M / 8M Motor cord		p.20
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Accessories

	AL-C1204 Air line kit p.20		CHA / CHK Collet p.21		CHN-A / K-265 Collet nut p.21
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Combination Example

「HES810 SERIES」 HES810-BT40 + EMCD-810-4M + E3000 + AL-C1204 + CHA-4.0



1234

	Code No.	Model	Description
1	7879	HES810-BT40	Motor Spindle
2	9248	EMCD-810-4M	Motor Cord 4m
3	8421	E3000	E3000 Controller
4	4504	AL-C1204	Air line kit
5	91440	CHA-4.0	Collet ø4.0mm

「HES510 SERIES」 HES510-BT40 + EMCD-810-4M + E3000 + AL-C1204 + CHK-4.0



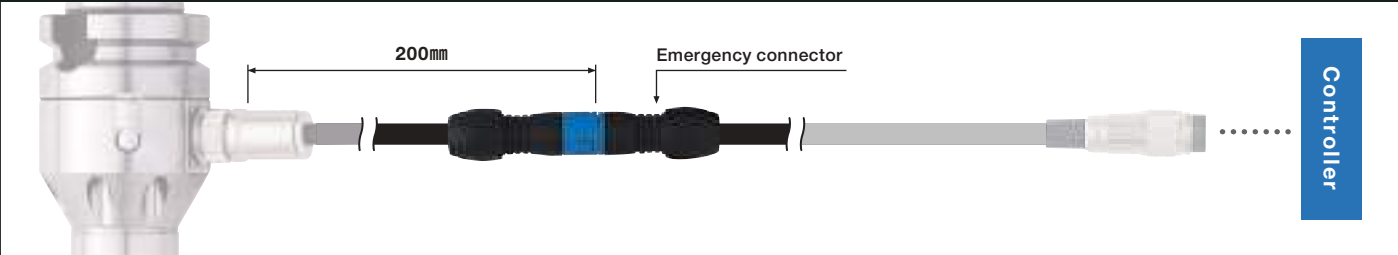
1234

	Code No.	Model	Description
1	7891	HES510-BT40	Motor Spindle
2	9248	EMCD-810-4M	Motor Cord 4m
3	8421	E3000	E3000 Controller
4	4504	AL-C1204	Air line kit
5	91540	CHK-4.0	Collet ø4.0mm

Safety function

HES810 / 510 have a motor cord with the Emergency connector.

In case the machine spindle rotates by accident, the Emergency connector disconnects by itself to minimize the damage both the machine and controller.



! It is crucial to install the controller and the cable according to "OPERATION MANUAL" in order to function the Emergency connector properly.

80,000min⁻¹ Motor Spindle



HES810-BT50
p.9

HES810-HSK A63
p.9

HES810-ST32
p.9

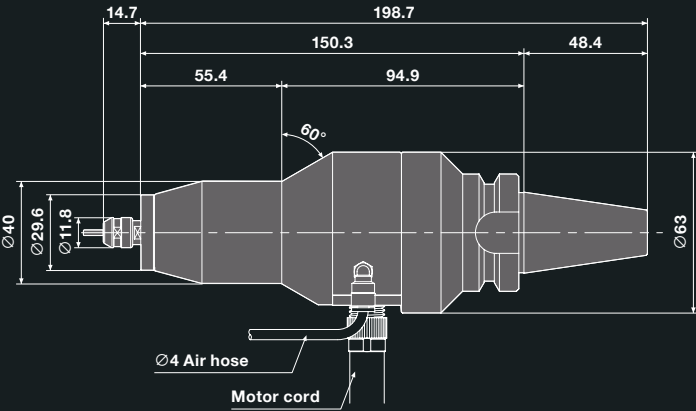
HES810-BT30
p.7

HES810-BT40 / IT40
p.7

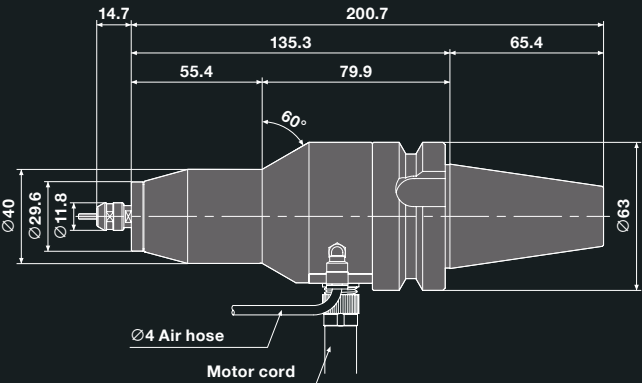


80,000min⁻¹ Motor Spindle

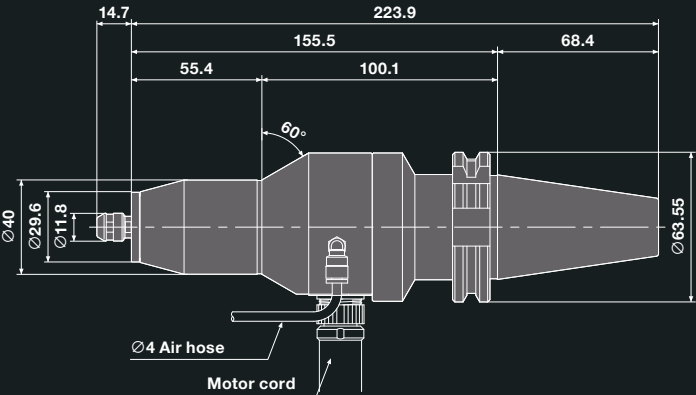
HES810-BT30



HES810-BT40



HES810-IT40



Specifications

DXF data DXF files are available on our website

Order by Code No.

HES810-BT30

Code No. 7878 Model HES810-BT30



Max. power	Speed Range	Spindle Accuracy	Weight
350w	20,000~80,000min ⁻¹ ※Recommended motor speed : 50,000~80,000min ⁻¹	Within 1μm	2.0kg
Standard Accessories	Collet nut (CHN-A) / Wrench (8×5) · (9×11) : 1pc. each		
Options	Collet (CHA Group) : ø0.5 ~ ø4.0mm p.21 Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

HES810-BT40

Code No. 7879 Model HES810-BT40



Max. power	Speed Range	Spindle Accuracy	Weight
350w	20,000~80,000min ⁻¹ ※Recommended motor speed : 50,000~80,000min ⁻¹	Within 1μm	2.2kg
Standard Accessories	Collet nut (CHN-A) / Wrench (8×5) · (9×11) : 1pc. each		
Options	Collet (CHA Group) : ø0.5 ~ ø4.0mm p.21 Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

HES810-IT40

Code No. 7883 Model HES810-IT40

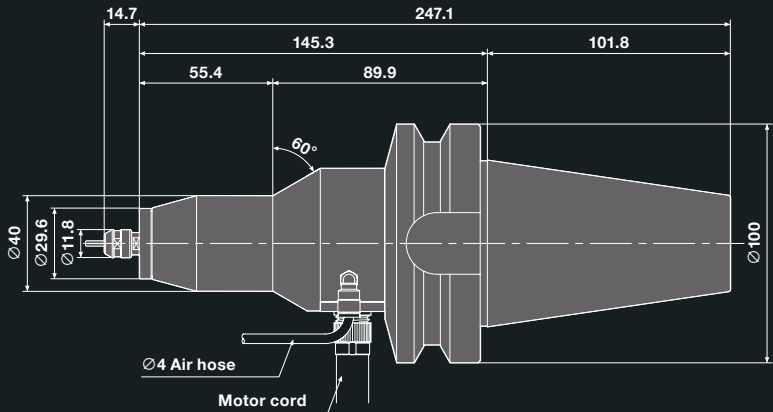


Max. power	Speed Range	Spindle Accuracy	Weight
350w	20,000~80,000min ⁻¹ ※Recommended motor speed : 50,000~80,000min ⁻¹	Within 1μm	2.4kg
Standard Accessories	Collet nut (CHN-A) / Wrench (8×5) · (9×11) : 1pc. each		
Options	Collet (CHA Group) : ø0.5 ~ ø4.0mm p.21 Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

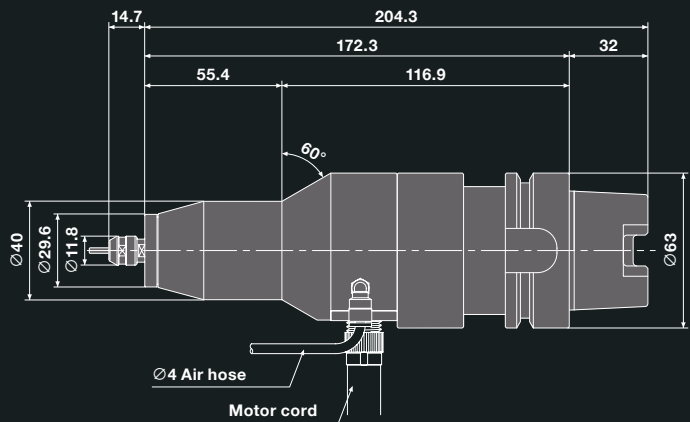
※Collet is sold separately.

80,000min⁻¹ Motor Spindle

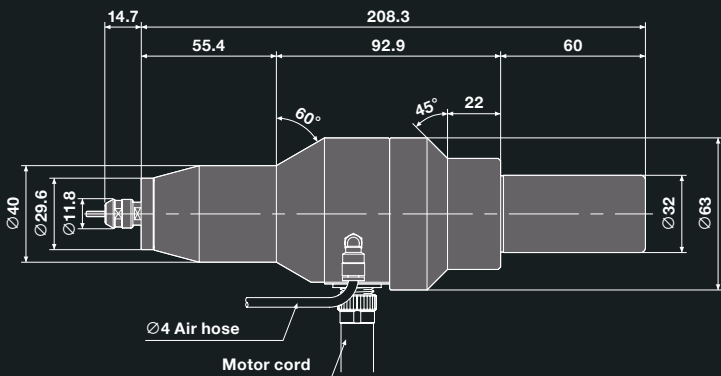
HES810-BT50



HES810-HSK A63



HES810-ST32



Specifications

DXF data DXF files are available on our website

Order by Code No.

HES810-BT50

Code No. 7880 Model HES810-BT50



Max. power	Speed Range	Spindle Accuracy	Weight
350w	20,000~80,000min ⁻¹ ※Recommended motor speed : 50,000~80,000min ⁻¹	Within 1μm	4.9kg
Standard Accessories	Collet nut (CHN-A) / Wrench (8×5) · (9×11) : 1pc. each		
Options	Collet (CHA Group) : ø0.5 ~ ø4.0mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

HES810-HSK A63

Code No. 7884 Model HES810-HSK A63



Max. power	Speed Range	Spindle Accuracy	Weight
350w	20,000~80,000min ⁻¹ ※Recommended motor speed : 50,000~80,000min ⁻¹	Within 1μm	2.6kg
Standard Accessories	Collet nut (CHN-A) / Wrench (8×5) · (9×11) : 1pc. each		
Options	Collet (CHA Group) : ø0.5 ~ ø4.0mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

HES810-ST32

Code No. 7885 Model HES810-ST32



Max. power	Speed Range	Spindle Accuracy	Weight
350w	20,000~80,000min ⁻¹ ※Recommended motor speed : 50,000~80,000min ⁻¹	Within 1μm	2.3kg
Standard Accessories	Collet nut (CHN-A) / Wrench (8×5) · (9×11) : 1pc. each		
Options	Collet (CHA Group) : ø0.5 ~ ø4.0mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

50,000min⁻¹ Motor Spindle



HES510-BT30
p.13

HES510-BT40 / NT40 / IT40
p.13

HES510-BT50 / NT50
p.15



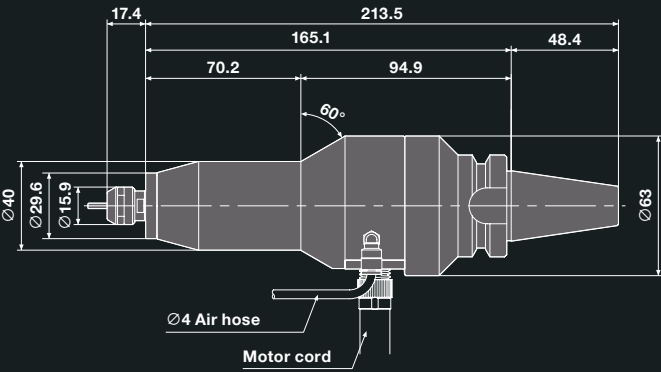
HES510-ST32
p.15

HES510-HSK A63
p.17



50,000min⁻¹ Motor Spindle

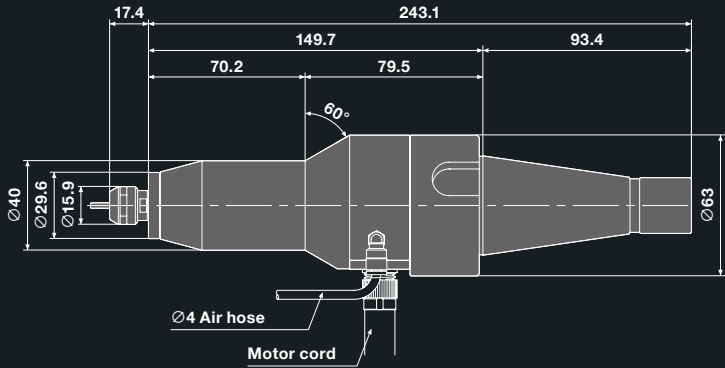
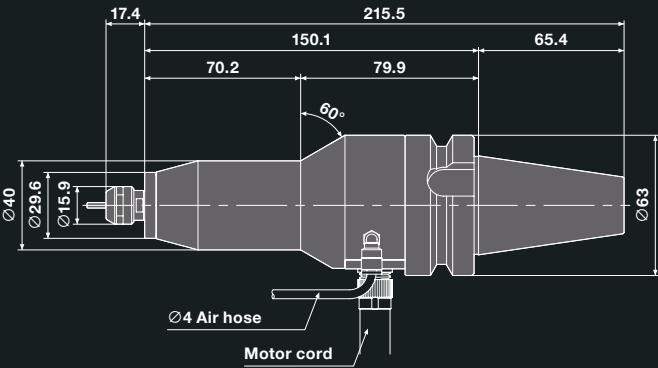
HES510-BT30



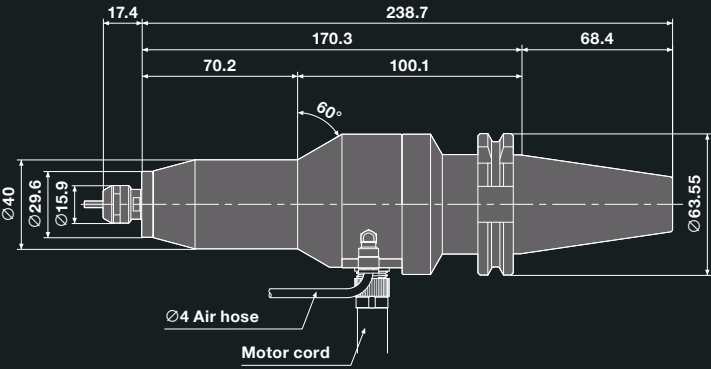
HES510-BT40 / NT40 (M)

[BT40]

[NT40]



HES510-IT40



Specifications

DXF data DXF files are available on our website

Order by Code No.

HES510-BT30

Code No.	7890	Model	HES510-BT30
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Max. power	Speed Range	Spindle Accuracy	Weight
340w	5,000~50,000min ⁻¹	Within 1μm	2.2kg
Standard Accessories	Collet nut (K-265) / Wrench (12×14) : 2pcs.		
Options	Collet (CHK Group) : ø0.5 ~ ø6.35mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

HES510-BT40 / NT40 (M)

Code No.	7891	Model	HES510-BT40
Code No.	7887	Model	HES510-NT40
Code No.	7888	Model	HES510-NT40M

※NT40M-Retention knob threads are metric.
※NT40 and NT40M are discontinued products and limited in stock.



Max. power	Speed Range	Spindle Accuracy	Weight
340w	5,000~50,000min ⁻¹	Within 1μm	BT40 : 2.3kg NT40(M) : 2.4kg
Standard Accessories	Collet nut (K-265) / Wrench (12×14) : 2pcs.		
Options	Collet (CHK Group) : ø0.5 ~ ø6.35mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

HES510-IT40

Code No.	7895	Model	HES510-IT40
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Max. power	Speed Range	Spindle Accuracy	Weight
340w	5,000~50,000min ⁻¹	Within 1μm	2.6kg
Standard Accessories	Collet nut (K-265) / Wrench (12×14) : 2pcs.		
Options	Collet (CHK Group) : ø0.5 ~ ø6.35mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

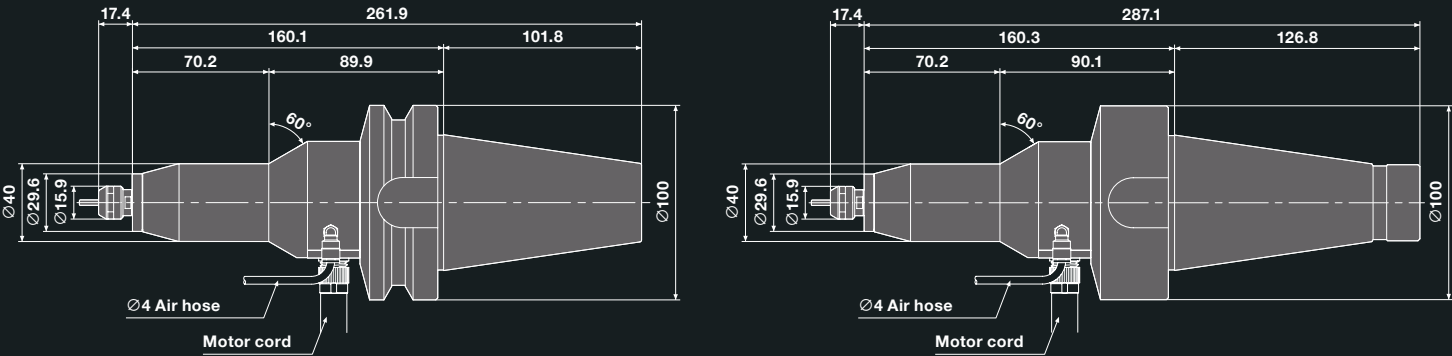
※Collet is sold separately.

50,000min⁻¹ Motor Spindle

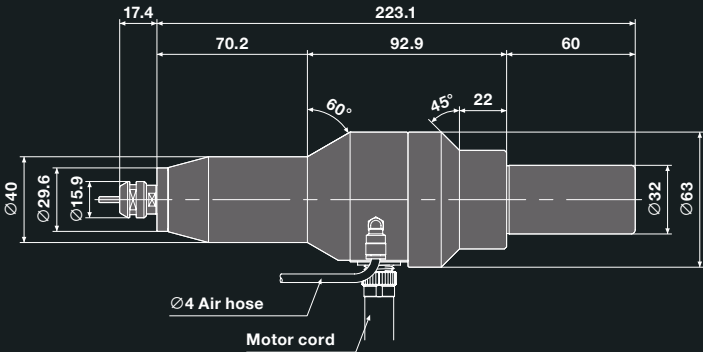
HES510-BT50 / NT50

[BT50]

[NT50]



HES510-ST32



Specifications

DXF data DXF files are available on our website

Order by Code No.

HES510-BT50 / NT50



Code No.	7892	Model	HES510-BT50
Code No.	7889	Model	HES510-NT50

※NT50 is a discontinued product and limited in stock.

Max. power	Speed Range	Spindle Accuracy	Weight
340w	5,000~50,000min ⁻¹	Within 1μm	BT50 : 5.0kg NT50 : 5.4kg
Standard Accessories	Collet nut (K-265) / Wrench (12×14) : 2pcs.		
Options	Collet (CHK Group) : ø0.5 ~ ø6.35mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

HES510-ST32

Code No.	7899	Model	HES510-ST32
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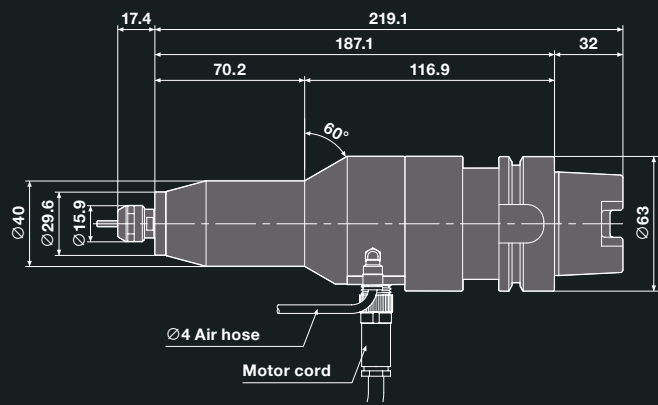


Max. power	Speed Range	Spindle Accuracy	Weight
340w	5,000~50,000min ⁻¹	Within 1μm	2.4kg
Standard Accessories	Collet nut (K-265) / Wrench (12×14) : 2pcs.		
Options	Collet (CHK Group) : ø0.5 ~ ø6.35mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※Collet is sold separately.

50,000min⁻¹ Motor Spindle

HES510-HSK A63



Specifications

DXF data DXF files are available on our website

Order by Code No.

HES510-HSK A63

Code No. 7897 Model HES510-HSK A63



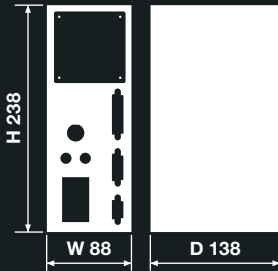
Max. power	Speed Range	Spindle Accuracy	Weight
340w	5,000~50,000min ⁻¹	Within 1μm	2.7kg
Standard Accessories	Collet nut (K-265) / Wrench (12×14) : 2pcs.		
Options	Collet (CHK Group) : ø0.5 ~ ø6.35mm p.21		
	Motor cord : Length 4m (9248), 6m (9249), 8m (9250) Provided with ø4.0mm Air cooling hose		

※ Collet is sold separately.

E3000 Controller

E3000 CONTROLLER
Controller

Code No. 8422



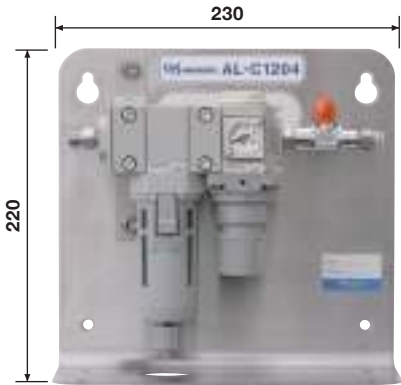
External Input /
Output Control Signal Operation

- External Input
Motor ON / OFF, Error Released, Rotating Direction, Motor Speed Setting and etc.
- External Monitor
Motor Current, Error, Warning, Rotating pulse and etc.
- Parameter Setting
Maximum motor speed setting, Fix the motor speed
※For more information, please refer to the operation manual on our website.
- Equipped with safety relay break and speed point

Speed Range	
1,000~80,000min ⁻¹	
Input Voltage	
AC100~240v Without plug Multiple output power	
Max. power	Power consumption
350w	AC1.8A
Air consumption	Weight
30Nℓ/min (at 0.25~0.3MPa)	2.8kg
Standard Accessories	
Power cord : 2m / Air hose with filter (K-251 : 2058)	
Reducer / Connector cap (Included)	
Bracket / Nylon Clip / Screw / Rubber pad	
Fuse (T6.3AL) 250V : 2pcs.	

Accessories (Air line kit, Motor cord)

AL-C1204
Air line kit



1.9kg

※Recommendation of nominal filtration rating : 0.3μm,
Pressure range : 0.1-1.0MPa Recommendation of air filter : M2000-WS (CKD)

Code No.	4504	Model	AL-C1204
Standard Accessories	Hose pipe (K-260) : 2m		

Motor cord

Motor cord	Code No.	Model	Length	Standard Accessories
4M	9248	EMCD-810-4M	4m	Air cooling hose : ø4mm Connector cap (Included)
6M	9249	EMCD-810-6M	6m	
8M	9250	EMCD-810-8M	8m	

Accessories (Collet, Collet nut)

Collet	Code No.	Model	I.D.	Compatible model
 ø1.0 and over	91494	CHA-3.0AA	ø3.0AA ※	HES810
	91496	CHA-3.175AA	ø3.175AA ※	
	91495	CHA-4.0AA	ø4.0AA ※	
	91492	CHA-2.35	ø2.35	
	91430	CHA-3.0	ø3.0	
	91493	CHA-3.175	ø3.175	
 ø0.5~ø0.9	91440	CHA-4.0	ø4.0	HES810 ※ High precision type AA (Run-out Accuracy within 2 μm)
	—	CHA-□□	ø0.5,ø0.6,ø0.7,ø0.8,ø0.9 ø1.1,ø1.2,ø1.3,ø1.4,ø1.7,ø1.8,ø1.9 ø2.1,ø2.2,ø2.3,ø2.4,ø2.6,ø2.7,ø2.8,ø2.9 ø3.1,ø3.2,ø3.3,ø3.4,ø3.6,ø3.7,ø3.8,ø3.9 ø1.0,ø1.5,ø2.0,ø2.5,ø3.5 ø1.6	
	91597	CHK-3.0AA	ø3.0AA ※	
	91598	CHK-3.175AA	ø3.175AA ※	
	91599	CHK-4.0AA	ø4.0AA ※	
	91600	CHK-6.0AA	ø6.0AA ※	
 ø1.0 and over	91601	CHK-6.35AA	ø6.35AA ※	HES510 ※ High precision type AA (Run-out Accuracy within 2 μm)
	91592	CHK-2.35	ø2.35	
	91530	CHK-3.0	ø3.0	
	91593	CHK-3.175	ø3.175	
	91540	CHK-4.0	ø4.0	
	91560	CHK-6.0	ø6.0	
 ø0.5~ø0.9	91596	CHK-6.35	ø6.35	HES510 ※ High precision type AA (Run-out Accuracy within 2 μm)
	—	CHK-□□	ø0.5,ø0.6,ø0.7,ø0.8,ø0.9 ø1.0,ø1.5,ø2.0,ø2.5,ø3.5,ø4.5,ø4.76,ø5.5 ø1.1,ø1.2,ø1.3,ø1.4,ø1.7,ø1.8,ø1.9 ø2.1,ø2.2,ø2.3,ø2.4,ø2.6,ø2.7,ø2.8,ø2.9 ø3.1,ø3.2,ø3.3,ø3.4,ø3.6,ø3.7,ø3.8,ø3.9 ø4.1,ø4.2,ø4.3,ø4.4,ø4.6,ø4.7,ø4.8,ø4.9 ø5.1,ø5.2,ø5.3,ø5.4,ø5.6,ø5.7,ø5.8,ø5.9 ø1.6,ø5.0	
	2102	CHN-A	Collet nut for CHA collet	
	2129	K-265	Collet nut for CHK collet	
	—	—	—	
	—	—	—	
Collet nut	Code No.	Model	Description	Compatible model
 ø11.8	2102	CHN-A	Collet nut for CHA collet	HES810
	2129	K-265	Collet nut for CHK collet	HES510
 ø15.9	—	—	—	—

NAKANISHI Solutions LINE UP

Electric spindle

Electric Motors & Spindles

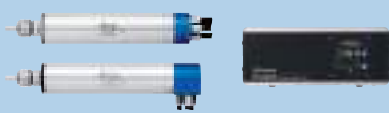
Brushless Motors & Spindles

Spindle + Motor + Controller ← AC

Application for CNC lathes / Special purpose machines

E4000 SERIES

1,000~40,000min⁻¹ Max.1,200W
[ø40mm]



- World's highest power in this class
- Max. power: 1,200W, Max. torque: 1.0N·m

E3000 SERIES

1,000~80,000min⁻¹ Max.350W
[ø30/25/20mm]



- The largest product lines for various processing
- Space-saving solution for small CNC lathe

E2000 SERIES

1,000~50,000min⁻¹ Max.200W
[ø22.8/25mm]



- Small size spindle allows multi-axis installation in limited space

iSpeed3 SERIES

1,000~80,000min⁻¹ Max.150W
[ø19.05/20/22mm]



- Super short motor spindle
- High efficiency brushless motor

Application for machining centers and milling machines

HES SERIES

Max.80,000min⁻¹
[For small diameter endmills and drills only]



[HES810]

- The most cost effective solution to add high-speed machining capability
- 80,000min⁻¹, 6.0cN·m
- BT, HSK A63, ST shanks are available
- Driven by E3000 Controller



[HES510]

- 50,000min⁻¹, 8.75cN·m
- BT, NT, CAT, IT, HSK A, ST shanks are available
- Driven by E3000 Controller

Air spindle

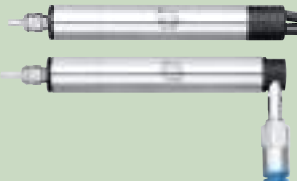
Air Motors & Spindles

Spindle + Motor + Air line kit ← Air compressor

Application for CNC lathes / Special purpose machines

Air-Speed SERIES One-piece type

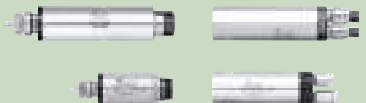
Max.30,000min⁻¹ Max.130W
[ø25/23/20/19.05mm]



- Short body enables the spindle to mount in a limited space on a small NC/CNC lathe or on a special purpose machine

Air-Speed SERIES Modular type

Max.30,000min⁻¹ Max.130W
[ø30/25/22.8mm]



- Separate motor and spindle for flexible application changes
- Adjustable to various application through changing spindles

Application for machining centers and milling machines

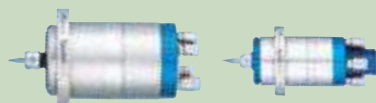
Air Turbine Spindles

Air Turbine Spindles + Air line kit ← Air compressor

Application for CNC lathes / Special purpose machines

Xpeed SERIES

Max.160,000min⁻¹
[ø65/40mm]



- Extreme accuracy-Runout 1μm
- For high precision small diameter drilling, internal grinding of ceramics
- Long life of spindle thanks to contactless rotation mechanism

PLANET SERIES

Max.65,000min⁻¹

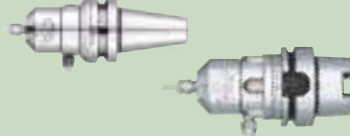


- A milling machine turns into a jig grinder
- For high precision internal grinding

Application for machining centers and milling machines

HTS SERIES

150,000min⁻¹
[For small diameter endmills and drills only]



- No thermal expansion on Z axis thanks to air turbine generating little heat
- Ultra high speed 150,000min⁻¹ with higher rigidity thanks to ceramic bearings
- BT, HSK E and straight (M2040) shanks are available

p.21